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D206-558-041
Job Sheet 204839



013874

Part No: D206-558-041

Job Qty: 1 pcs

Part Name: Single Mirror Installation



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/20/19

Job Tracking No:

Due Date: 2/14/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D SHEET 13 IPP F 02.09.19 Re-format; Incorporated D2065 KJ IPP Rev:G 08-05-14 now @ chg006/ add D3778-1 per ECN1171 DD verified:ec IPP Rev:H 08-08-19 now @ chg 007 DD verified by:ec IPP Rev:I 10.03.17 add pick kit DD verified by:JLM IPP REV:J 11.01.19 AS PER CHG009 DD VERF:EC IPP REV:K 14.09.09 AS PER IIN REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	2/14/20		0.00	0.71	Small Fab - 1		DAS 58 9-89 JAN 2 2020 JAN 13 2020
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
120	QC 5	1 pcs	2/14/20		0.00	0.00	QC 5 - 10		DAS 40 9-89 JAN 14 2020
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		

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125	Packaging 1-1 - Pick Kit - B4B	1 pcs	2/14/20	0.00 0.00	Packaging 1 - 1 - B4B	
					Packaging 1 - 2 - B4B	
					Packaging 1 - 3 - B4B	
					Packaging 1 - 4 - B4B	
					Packaging 1 - 5 - B4B	
					Packaging 1 - 6 - B4B	
					Packaging 1 - 7 - B4B	
					Packaging 1 - 8 - B4B	
					Packaging 1 - 9 - B4B	
					Packaging 1 - 10 - B4B	
					Packaging 1 - 11 - B4B	
					Packaging 1 - 12 - B4B	
					Packaging 1 - 13 - B4B	
					Packaging 1 - 14 - B4B	
					Packaging 1 - 15 - B4B	
					Packaging 1 - 16 - B4B	
					Packaging 1 - 17 - B4B	
					Packaging 1 - 18 - B4B	
					Packaging 1 - 19 - B4B	
					Packaging 1 - 20 - B4B	
					Packaging 1 - 21 - B4B	
					Packaging 1 - 22 - B4B	
					Packaging 1 - 23 - B4B	
					Packaging 1 - 24 - B4B	
					Packaging 1 - 25 - B4B	
					Packaging 1 - 26 - B4B	
					Packaging 1 - 27 - B4B	
					Packaging 1 - 28 - B4B	
					Packaging 1 - 29 - B4B	
					Packaging 1 - 30 - B4B	
					Packaging 1 - 31 - B4B	
					Packaging 1 - 32 - B4B	
					Packaging 1 - 33 - B4B	
					Packaging 1 - 34 - B4B	
					Packaging 1 - 35 - B4B	
					Packaging 1 - 36	
					Packaging 1 - 37 - B4B	
130	QC 4	1 pcs	2/14/20	0.00 0.00	QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 45	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
					QC 4 - 75	
					QC 4 - 78	
140	Packaging 3-1 - Stock - B4B	1 pcs	2/14/20	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	

				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
145 DC - 1 - B4B	1 pcs	2/14/20	0.00 0.00	DC - 1 - B4B	DAS 21 JAN 16 2020
				DC - 2 - B4B	DAS 21 JAN 16 2020
150 QC 21 - FG	1 pcs	2/14/20	0.00 0.00	QC 21 - FG - 21	DAS 21 JAN 16 2020
				QC 21 - FG - 70	DAS 21 JAN 16 2020
				QC 21 - SA - 53	DAS 21 JAN 16 2020

Part Op 110 - (Small Fab) Assemble as per Dwg D206-558 PAGE 10 IN BLUE FILE
 Descriptions: 120 - (QC5- Inspect part completeness to step on W/O)
 125 - (Pick Kit)
 130 - (QC4- 100% Inspect kits for completeness)
 140 - Identify and pack for shipping as per PPP D206-558-041
 145 - (Document Control) Photocopy bluefile and type labels as per PPP D206-558-041 CHG009
 150 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2011-101	Mirror 6"	1 pcs (1 ea)	110-Small Fab - 1	5213934
D2052	Bracket	2 pcs (2 ea)	110-Small Fab - 1	519928
D2054	Bushing - Delrin	2 pcs (2 ea)	110-Small Fab - 1	5001385
D2055	Clamp	1 pcs (1 ea)	110-Small Fab - 1	5187287
D2056	Bell Crank Assembly	1 pcs (1 ea)	110-Small Fab - 1	5200226
D2057	Plug	1 pcs (1 ea)	110-Small Fab - 1	5233517
D2065	Mirror Arm	1 pcs (1 ea)	110-Small Fab - 1	5233653
MS21042L3	Nut	2 Ea (2 ea)	110-Small Fab - 1	5243915
MS27039-1-18	Screw	2 Ea (2 ea)	110-Small Fab - 1	5124326-1
NAS1149D0363J	Washer	4 Ea (4 ea)	110-Small Fab - 1	5032646
AN3-4A	Bolt	4 Ea (4 ea)	125-Packaging 1-1 - Pick Kit - B4B	5228344
AN526-1032R9	Screw	4 Ea (4 ea)	125-Packaging 1-1 - Pick Kit - B4B	5173054
D2053	Bracket	1 pcs (1 ea)	125-Packaging 1-1 - Pick Kit - B4B	5114992
D2067	Connector	1 pcs (1 ea)	125-Packaging 1-1 - Pick Kit - B4B	5143351
D2071	Cable Assembly - 32"	1 pcs (1 ea)	125-Packaging 1-1 - Pick Kit - B4B	5072096
D3778-1	Bracket	1 pcs (1 ea)	125-Packaging 1-1 - Pick Kit - B4B	5136181
MS21042L3	Nut	1 Ea (1 ea)	125-Packaging 1-1 - Pick Kit - B4B	5243915
MS21919-DG5	Clamp	2 Ea (2 ea)	125-Packaging 1-1 - Pick Kit - B4B	5192751
MS35489-67	Grommet	1 Ea (1 ea)	125-Packaging 1-1 - Pick Kit - B4B	5228344
MS35489-9	Grommet	1 Ea (1 ea)	125-Packaging 1-1 - Pick Kit - B4B	5228344
NAS1149D0332J	Washer	6 Ea (6 ea)	125-Packaging 1-1 - Pick Kit - B4B	5228344

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	D2011-101	1	37	0
	D2052	2	1	0
	D2054	2	58	0
	D2055	1	12	0
	D2056	1	17	0
	D2057	1	19	0
	D2065	1	5	0
	MS21042L3	2	1,260	0
	MS27039-1-18	2	1,064	0
	NAS1149D0363J	4	1,376	0
125-Packaging 1-1 - Pick Kit - B4B	AN3-4A	4	379	0
	AN526-1032R9	4	188	0
	D2053	1	2	0
	D2067	1	33	0
	D2071	1	11	0
	D3778-1	1	5	0
	MS21042L3	1	1,260	0
	MS21919-DG5	2	38	0
	MS35489-67	1	10	0
	MS35489-9	1	14	0
	NAS1149D0332J	6	2,395	0

Part Specifications

Specifications could not be found.

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Route update only



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)			
Description Work Order Deviation		Disposition					
		Completed By					
		Lead hand / Supervisor					
		QC / QA Coordinator					

Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY <table border="1"> <tr> <td>Pressure/Forced</td> <td>Contamination</td> <td>Power Loss/Surge</td> <td>Positioned Wrong</td> </tr> <tr> <td>Bending</td> <td>Misaligned/off center</td> <td>Folio/Program</td> <td>Outside Tolerance</td> </tr> <tr> <td>Crushing</td> <td>BOM/Route</td> <td>Grain Direction</td> <td>Drawing</td> </tr> <tr> <td>Cracks</td> <td>Broken/Damage/Defect</td> <td>Weld</td> <td>Finish</td> </tr> <tr> <td>Crimp/Kink/Ripple/Wave/Twist</td> <td>Incomplete/Unclear Instructions</td> <td>Wrong Stock Pulled</td> <td>Part Lost/Missing</td> </tr> <tr> <td>Marks/Chatter</td> <td>Drill Holes</td> <td>Out of Sequence</td> <td>Misread</td> </tr> <tr> <td>Mislabeled</td> <td>Fit/Function</td> <td>Off-set/Set-up</td> <td></td> </tr> </table>										Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong	Bending	Misaligned/off center	Folio/Program	Outside Tolerance	Crushing	BOM/Route	Grain Direction	Drawing	Cracks	Broken/Damage/Defect	Weld	Finish	Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing	Marks/Chatter	Drill Holes	Out of Sequence	Misread	Mislabeled	Fit/Function	Off-set/Set-up	
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